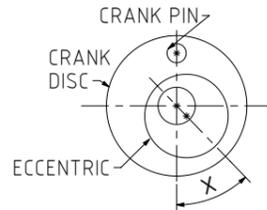
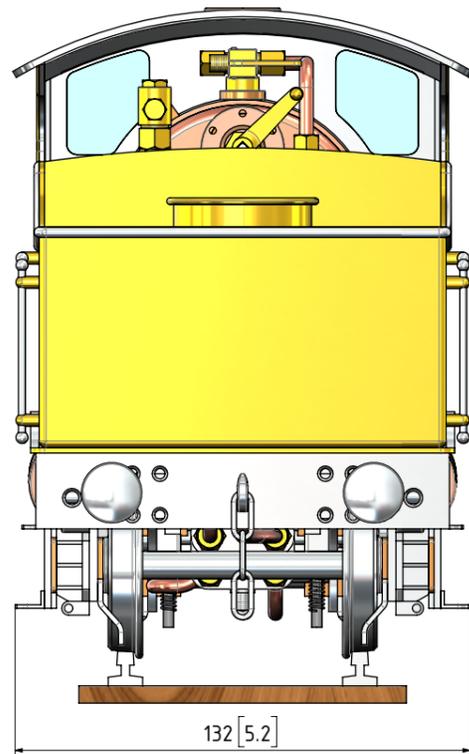
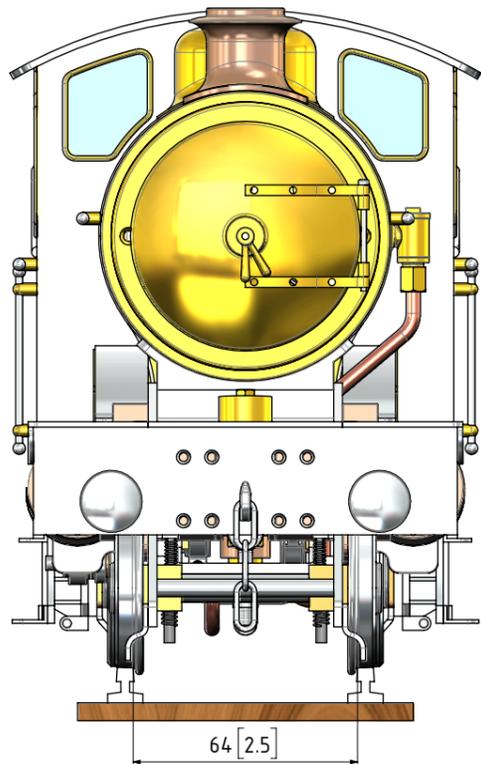
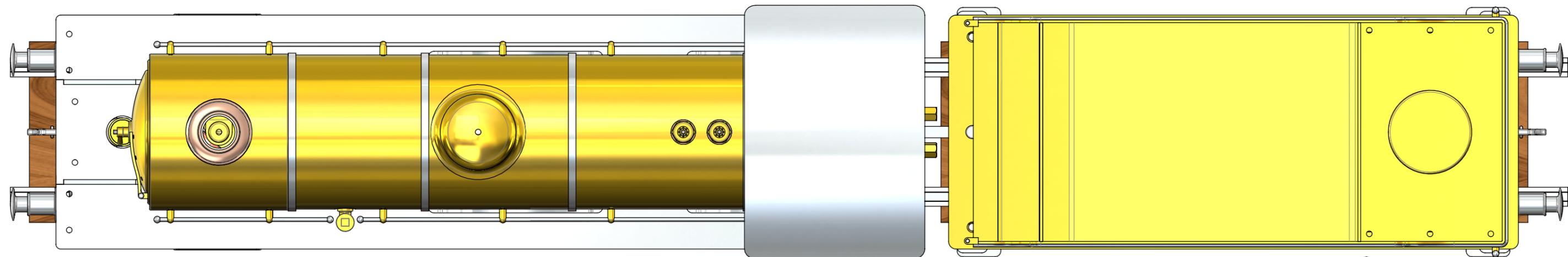
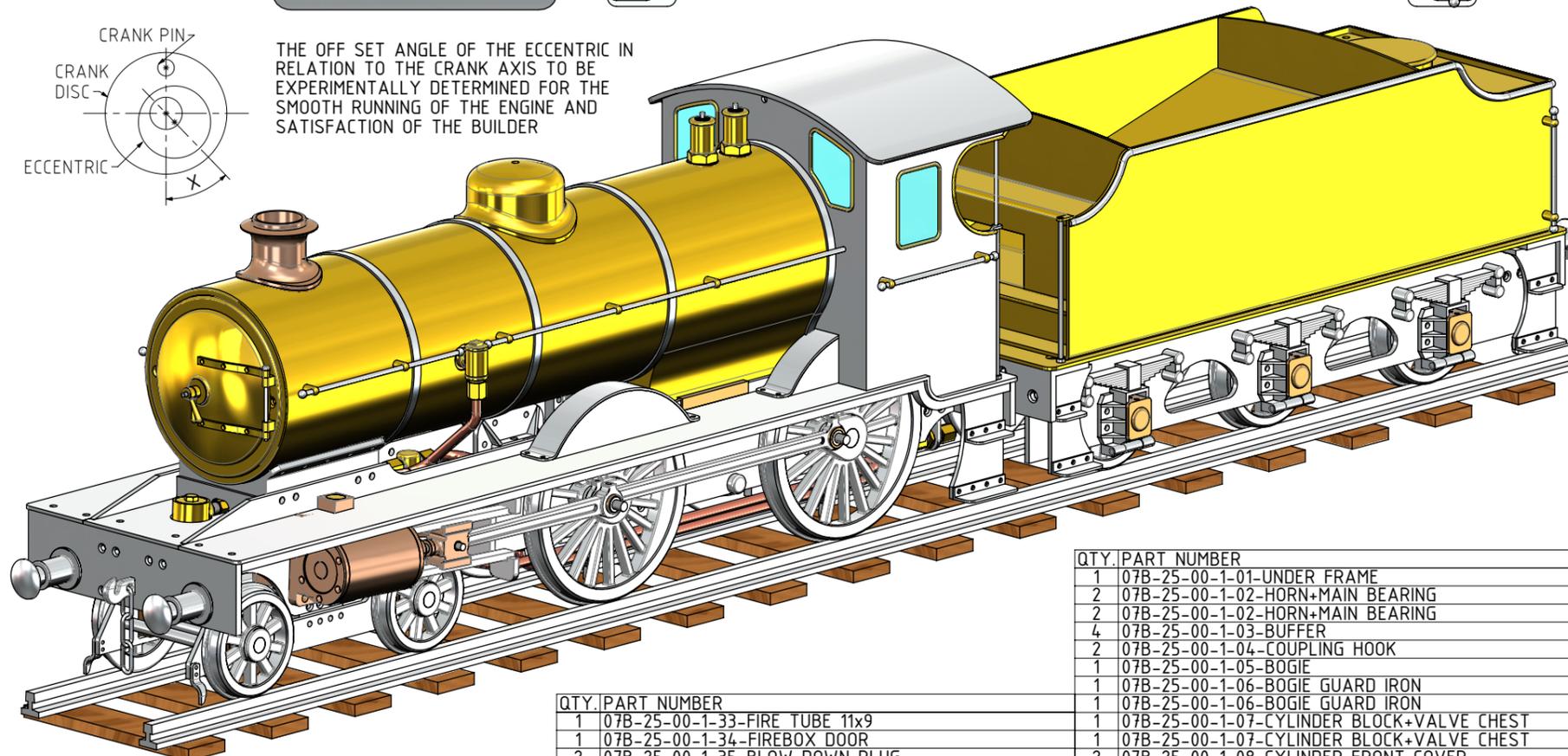


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TITLE A COAL FIRED 4-4-0 STEAM LOCOMOTIVE CALLED "EAGLE" FOR 2.5"/64mm GAUGE	DRAWING CONTENTS GENERAL ARRANGEMENT	PROJECT No 07B-25-00	PROJECTION
		JDW DRAUGHTING SERVICES J.A.M. DE WAAL, 12 BRIGHTWELL STREET PAPA KURA 2110, NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.	MODEL SCALE: 1:22.5 DWG SCALE: 1:1 @A3 OR AS SHOWN DATE: OCTOBER 2024 SHEET: 01 OF 11
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THE OFF SET ANGLE OF THE ECCENTRIC IN RELATION TO THE CRANK AXIS TO BE EXPERIMENTALLY DETERMINED FOR THE SMOOTH RUNNING OF THE ENGINE AND SATISFACTION OF THE BUILDER



IMPORTANT NOTE:
BEFORE STARTING: IT IS STRONGLY ADVISED THAT THE BOILER AS SHOWN ON THESE DRAWINGS SHOULD BE INSPECTED BY AN AUTHORISED PROFESSIONAL ENGINEER AND THE WORKING AND MAXIMUM BOILER PRESSURE TO BE CALCULATED. MAKE SURE THE BOILER FULLY COMPLIES WITH THE LOCAL RULES AND REGULATIONS OF MODEL BOILERS. A COMPLIANCE AND SAFETY/TEST CERTIFICATE SHOULD BE OBTAINED.

DUE TO THE LACK OF INFORMATION ON THE ORIGINAL DRAWING(S), SUCH AS VIEWS, DIMENSIONS, SECTIONS ETC AND/OR CLARITY OF COMPONENTS, OMITTED PARTS/COMPONENTS, SOME OF THE COMPONENTS MIGHT NOT BE AS CONSTRUCTED ORIGINALLY OR AS THE ORIGINAL DESIGNER INTENDED

QTY.	PART NUMBER
1	07B-25-00-1-56-BLOWER PIPE
1	07B-25-00-1-56-SIDE BOILER N.R.V WATER FEED PIPE
1	07B-25-00-1-57-MECH.PUMP WATER FEED PIPE
1	07B-25-00-1-58-FROM M.P. TO N.R. BRANCH VALVE
1	07B-25-00-1-59-HAND PUMP FEED PIPE
1	07B-25-00-1-60-TENDER M.P. FEED PIPE
1	07B-25-00-1-61-HAND PUMP
1	07B-25-00-1-62-TENDER HAND PUMP DISCHARGE PIPE
2	07B-25-00-2-01-BOGIE WHEEL SET
3	07B-25-00-2-02-TENDER WHEEL SET
1	07B-25-00-2-03-LOCO WHEEL SET
1	07B-25-00-2-03-LOCO WHEEL SET
2	07B-25-00-2-04-COUPLING ROD
2	07B-25-00-2-05-PISTON+CROSSHEAD
1	07B-25-00-2-06-CON-ROD
1	07B-25-00-2-06-CON-ROD
2	07B-25-00-2-07-SLIDE VALVE
1	07B-25-00-2-08-MECH. PUMP ECCENTRIC SHEAVE
1	07B-25-00-2-09-MECH. PUMP PLUNGER
1	07B-25-00-2-10-MECH.PUMP ECCENTRIC STRAP
2	07B-25-00-2-11-STOP COLLAR
2	07B-25-00-2-12-SLIDE VALVE ECCENTRIC SHEAVE
2	07B-25-00-2-13-SLIDE VALVE ECCENTRIC STRAP
1	07B-25-00-M64mm-RAIL

QTY.	PART NUMBER
1	07B-25-00-1-33-FIRE TUBE 11x9
1	07B-25-00-1-34-FIREBOX DOOR
2	07B-25-00-1-35-BLOW DOWN PLUG
5	07B-25-00-1-36-NIPPLE M6x4+NUT
1	07B-25-00-1-37-SMOKE BOX
1	07B-25-00-1-38-PETTICOAT PIPE
1	07B-25-00-1-39-CHIMNEY
1	07B-25-00-1-40-RUNNING BOARD
1	07B-25-00-1-40-RUNNING BOARD
1	07B-25-00-1-41-FRONT FOOTPLATE
1	07B-25-00-1-42-REAR FOOTPLATE
1	07B-25-00-1-43-ASHPAN+GRATE
1	07B-25-00-1-44-DRIVERS CABIN
1	07B-25-00-1-45-BOILER CLADDING
1	07B-25-00-1-46-STEAM DOME
1	07B-25-00-1-47-BOILER HAND RAIL
1	07B-25-00-1-47-BOILER HAND RAIL
1	07B-25-00-1-48-CABIN STEP
1	07B-25-00-1-48-CABIN STEP
2	07B-25-00-1-49-CABIN SIDE HAND RAIL
1	07B-25-00-1-50-TENDER UNDER FRAME
6	07B-25-00-1-51-TENDER LEAFSPRING+HORN
1	07B-25-00-1-52-COAL+WATER BUNKER
2	07B-25-00-1-53-TENDER STEP
2	07B-25-00-1-53-TENDER STEP
2	07B-25-00-1-54-TENDER SIDE HAND RAIL
1	07B-25-00-1-55-TENDER GUARD IRON
1	07B-25-00-1-55-TENDER GUARD IRON

QTY.	PART NUMBER
1	07B-25-00-1-01-UNDER FRAME
2	07B-25-00-1-02-HORN+MAIN BEARING
2	07B-25-00-1-02-HORN+MAIN BEARING
4	07B-25-00-1-03-BUFFER
2	07B-25-00-1-04-COUPLING HOOK
1	07B-25-00-1-05-BOGIE
1	07B-25-00-1-06-BOGIE GUARD IRON
1	07B-25-00-1-06-BOGIE GUARD IRON
1	07B-25-00-1-07-CYLINDER BLOCK+VALVE CHEST
1	07B-25-00-1-07-CYLINDER BLOCK+VALVE CHEST
2	07B-25-00-1-08-CYLINDER FRONT COVER
2	07B-25-00-1-09-CYLINDER REAR COVER
1	07B-25-00-1-10-MOTION BRACKET
1	07B-25-00-1-10-MOTION BRACKET
1	07B-25-00-1-11-EXHAUST PIPES
1	07B-25-00-1-12-CYLINDER STEAM INLET PIPE
1	07B-25-00-1-13-SMOKEBOX SADDLE
1	07B-25-00-1-14-DIPLACEMENT LUBRICATOR
1	07B-25-00-1-15-BOILER
6	07B-25-00-1-16-BUSH M6x9x11
4	07B-25-00-1-17-BUSH M8x11x13
1	07B-25-00-1-18-DOME BUSH D10x18x20
1	07B-25-00-1-19-BLOWER NIPPLE
1	07B-25-00-1-20-SOLID LONGITUDINAL STAY
1	07B-25-00-1-21-BLOWER VALVE
2	07B-25-00-1-22-SAFETY VALVE
1	07B-25-00-1-23-STEAM MANIFOLD
2	07B-25-00-1-24-NON RETURN VALVE
23	07B-25-00-1-25-M6x4 PIPE NUT
1	07B-25-00-1-26-NON RETURN BRANCH VALVE
1	07B-25-00-1-27-WATER LEVEL GAUGE
1	07B-25-00-1-28-REGULATOR
1	07B-25-00-1-29-SUPER HEATER CONNECTION BOX
1	07B-25-00-1-30-FIRE BOX
6	07B-25-00-1-31-FIRE TUBE 9.5x8
1	07B-25-00-1-32-FIRE TUBE 19x17

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TITLE
A COAL FIRED 4-4-0 STEAM LOCOMOTIVE CALLED "EAGLE" FOR 2.5"/64mm GAUGE

DRAWING CONTENTS
GENERAL ARRANGEMENT, ISOMETRIC VIEW, BILL OF MATERIAL, NOTES

PROJECT No 07B-25-00
JDW DRAUGHTING SERVICES
J.A.M. DE WAAL, 12 BRIGHTWELL STREET PAPAOKURA
2110, NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

PROJECTION
DATE OCTOBER 2024
SHEET: 02 OF 11
JDWDS
MODEL SCALE: 1:22.5
DWG SCALE: 1:1 @A3 OR AS SHOWN
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A3 No:07B-25-00-SHT02

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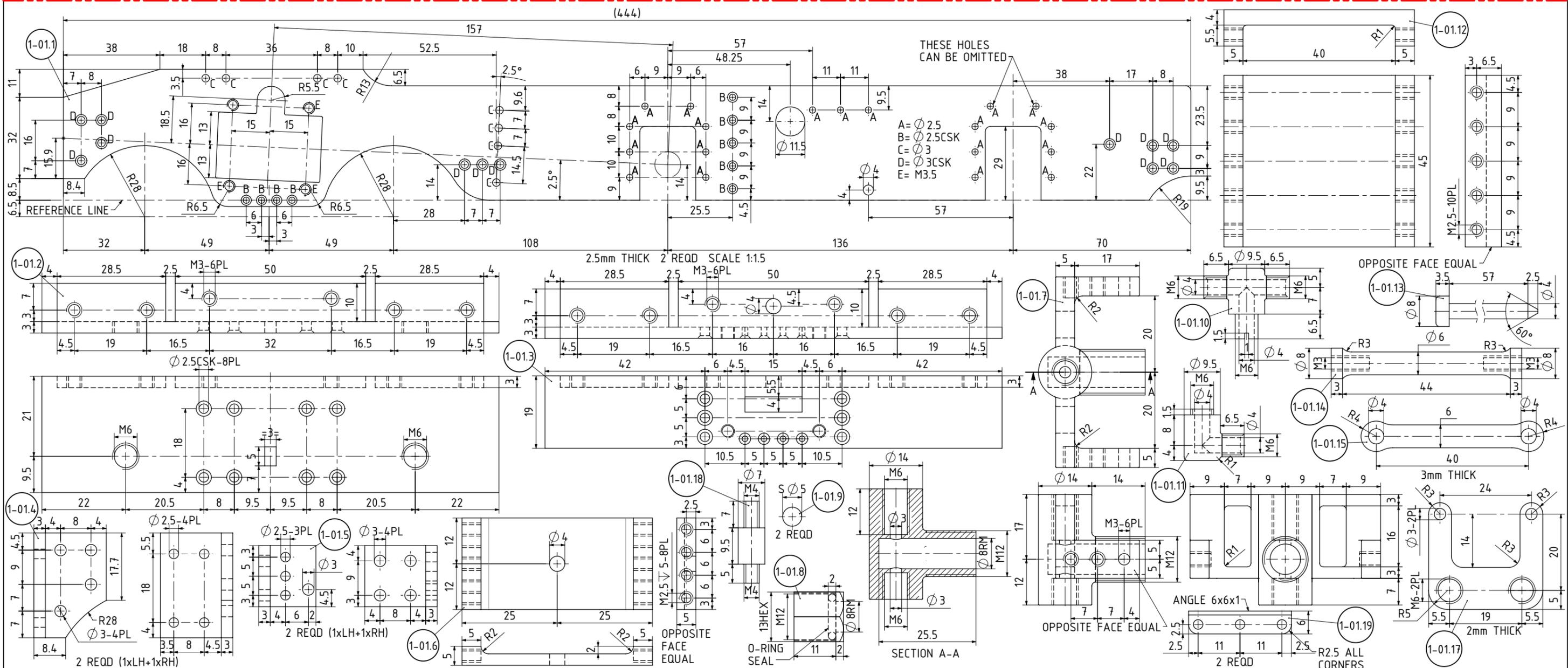
GENERAL NOTES:

- ALL DRAWINGS ARE IN METRIC MEASUREMENTS
- ALL ENGINEERING PRACTICES SHALL BE APPLIED WITH REGARDS TO HOLE AND SHAFT TOLERANCES.
- WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE.
- PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)
- MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.
- ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED.
- COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP), UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED STATE.
- WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.
- PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL.
- THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER.
- A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL MAKER.
- THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.
- USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.
- WASHERS AND/OR SPRING WASHERS SHALL BE USED WHERE DEEMED NECESSARY.
- REMOVE ALL SHARP EDGES
- XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED.

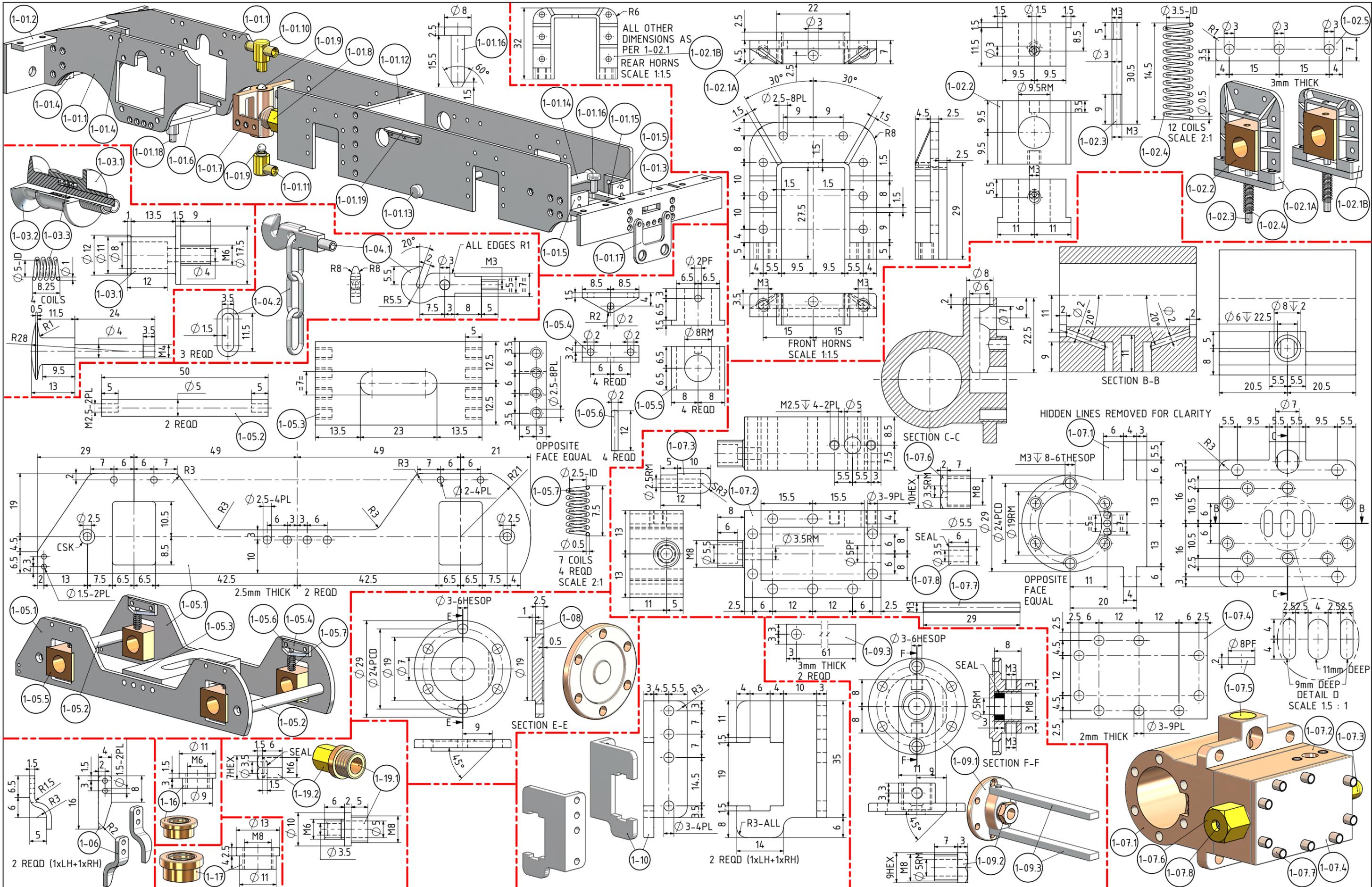
ADDITIONAL NOTES ABOUT THESE DRAWINGS:

- NO MATERIALS HAVE BEEN SPECIFIED ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED MATERIAL FOR THE PARTS/COMPONENTS. THE FOLLOWING COLOURS ON THE DRAWINGS INDICATES POSSIBLE MATERIALS WHICH CAN BE USED FOR PARTS: YELLOW=BRASS, LIGHT GREY=ALUMINIUM OR MILD STEEL, REDDISH BROWN=COPPER, DARK BROWN=BRONZE OR GUN METAL, WHITISH=SILVER STEEL OR STAINLESS STEEL
- FASTENERS. NO FASTENERS SUCH AS BOLTS, SCREWS, RIVETS, NUTS AND WASHERS HAVE BEEN SHOWN ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED TYPE OF FASTENERS.
- PRESSURE GAUGE. NO PRESSURE GAUGE IS SHOWN ON THESE DRAWING. THE RANGE OF THE PRESSURE GAUGE TO BE DETERMENT AFTER MAXIMUM BOILER PRESSURE IS ESTABLISHED AND THE AVAILABILITY ON THE MARKET. THE PRESSURE GAUGE IS A PROPRIETY ITEM.
- PIPING. PREFERABLY ALL PIPING TO BE COPPER. THE PIPING ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER TO ESTABLISH THE PIPE LENGTH AND ROUTE FROM WORK PIECE. THE PIPE SIZES ARE INDICATIVE ONLY. THE BUILDER TO ESTABLISH THE AVAILABILITY OF THE PIPE SIZE(S) FROM THE LOCAL SUPPLIER(S). THE PIPE NUT(S) TO BE ADJUSTED TO THE USED PIPE SIZE.
- BOILER. BEFORE STARTING: THE BOILER AS SHOWN ON THESE DRAWING SHOULD BE INSPECTED BY AN AUTHORISED PROFESSIONAL ENGINEER. THE RUNNING AND MAXIMUM BOILER PRESSURE TO BE CALCULATED. MAKE SURE THE THE BOILER FULLY COMPLIES WITH THE LOCAL RULES AND REGULATIONS OF MODEL BOILERS. A COMPLIANCE AND TEST CERTIFICATE SHOULD BE OBTAINED. BOILER INSULATION IS NOT SHOWN ON THESE DRAWINGS. IF BOILER INSULATION IS PREFERRED THEN THE BUILDER TO SOURCE THE APPROPRIATE MATERIAL AND THICKNESS
- HOSES. THE FLEXIBLE HOSES BETWEEN THE LOCOMOTIVE AND THE TENDER ARE NOT SHOWN ON THESE DRAWINGS.
- ENHANCEMENT. THE APPEARANCE OF THE LOCOMOTIVE COULD BE ENHANCED BY ADDING SOME EXTRA PARTS SUCH AS: LAMP HOLDERS, FRONT AND REAR LIGHTS, FLAG HOLDERS, BRAKE SYSTEM etc.

- OTHER ABBREVIATIONS**
- AS = AS SHOWN
 - DP = DEEP
 - DAA= DRILL AFTER ASSEMBLY
 - D&TAA= DRILL AND TAP AFTER ASSEMBLY
 - CF = CLOSE FIT (SIZE FOR SIZE)
 - PF = PRESS FIT
 - PFAA= PRESS FIT AFTER ASSEMBLY
 - PCD = PITCH CIRCLE DIAMETER
 - RM = REAM
 - HEX = HEXACON, 6SIDED
 - CP = COMPRESSED
 - KNL = KNURLED
 - CSK = COUNTERSINK
 - PL = PLACES
 - DWL= DOWEL
 - SPF= SPOTFACE
 - (T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD
 - (T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE
 - OD = OUTSIDE DIAMETER
 - ID = INSIDE DIAMETER
 - MAX/MIN = CRITICAL DIMENSION
 - [SA-xxx]= SUB ASSEMBLY-xxx



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<p>TITLE A COAL FIRED 4-4-0 STEAM LOCOMOTIVE CALLED "EAGLE" FOR 2.5"/64mm GAUGE</p>		<p>JDW DRAUGHTING SERVICES J.A.M. DE WAAL, 12 BRIGHTWELL STREET PAPA KURA 2110, NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.</p>	
<p>DRAWING CONTENTS NOTES, PARTS AND ASSEMBLIES</p>		<p>PROJECTION JDWDS DATE: OCTOBER 2024 SHEET: 03 OF 11</p>	
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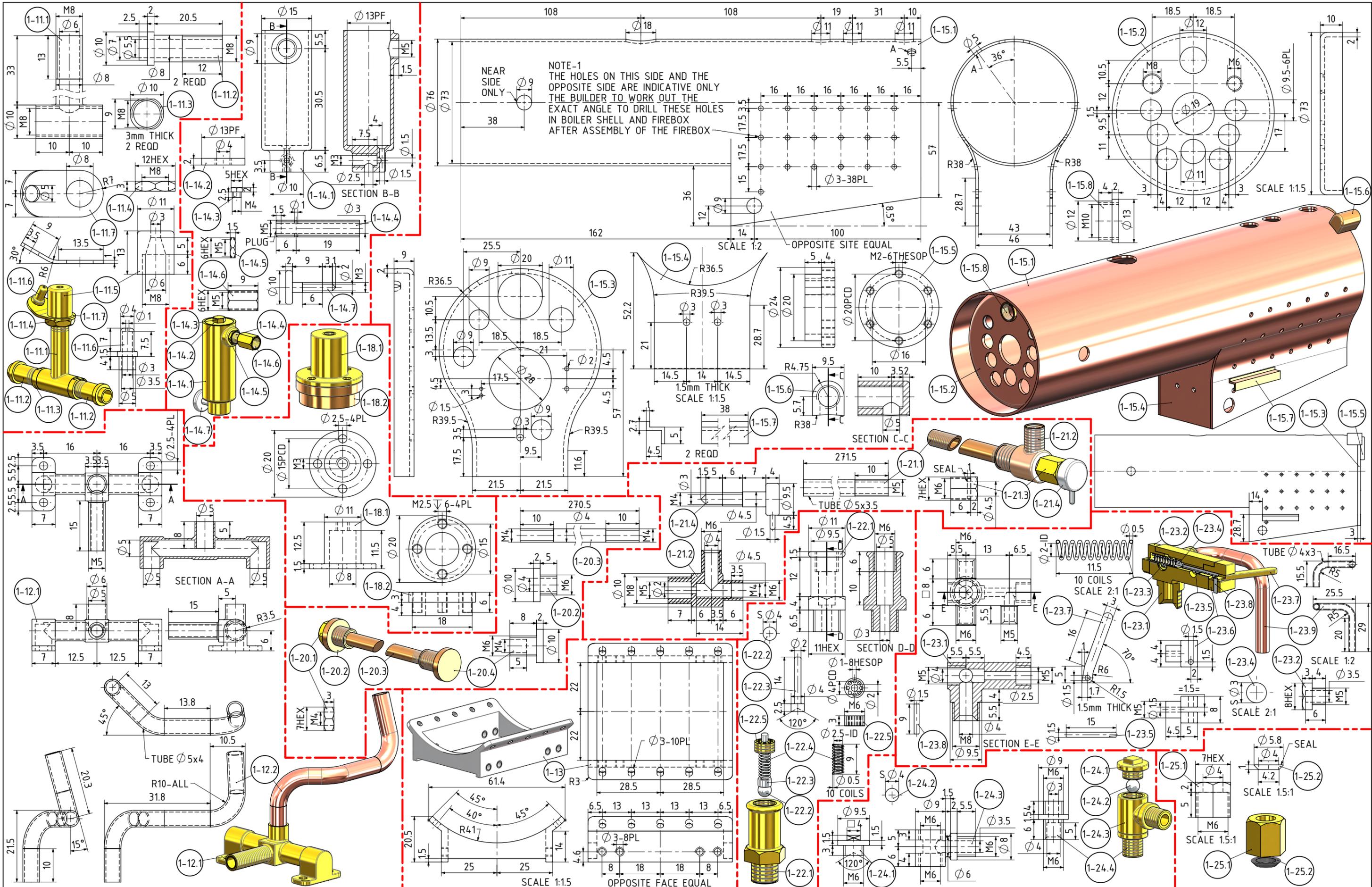
TITLE
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DRAWING CONTENTS
PARTS AND ASSEMBLIES

PROJECT No 07B-25-00
 JDW DRAUGHTING SERVICES
 J.A.M. DE WAAL, 12 BRIGHTWELL STREET PAPAOKURA
 2110, NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

PROJECTION	JDWDS	MODEL SCALE: 1:22.5
DATE	OCTOBER 2024	DWG SCALE: 1:1 @A3 OR AS SHOWN
SHEET: 04 OF 11	A3	Copyright © J.A.M. DE WAAL PAPAOKURA NZ
No:07B-25-00-SHT04		

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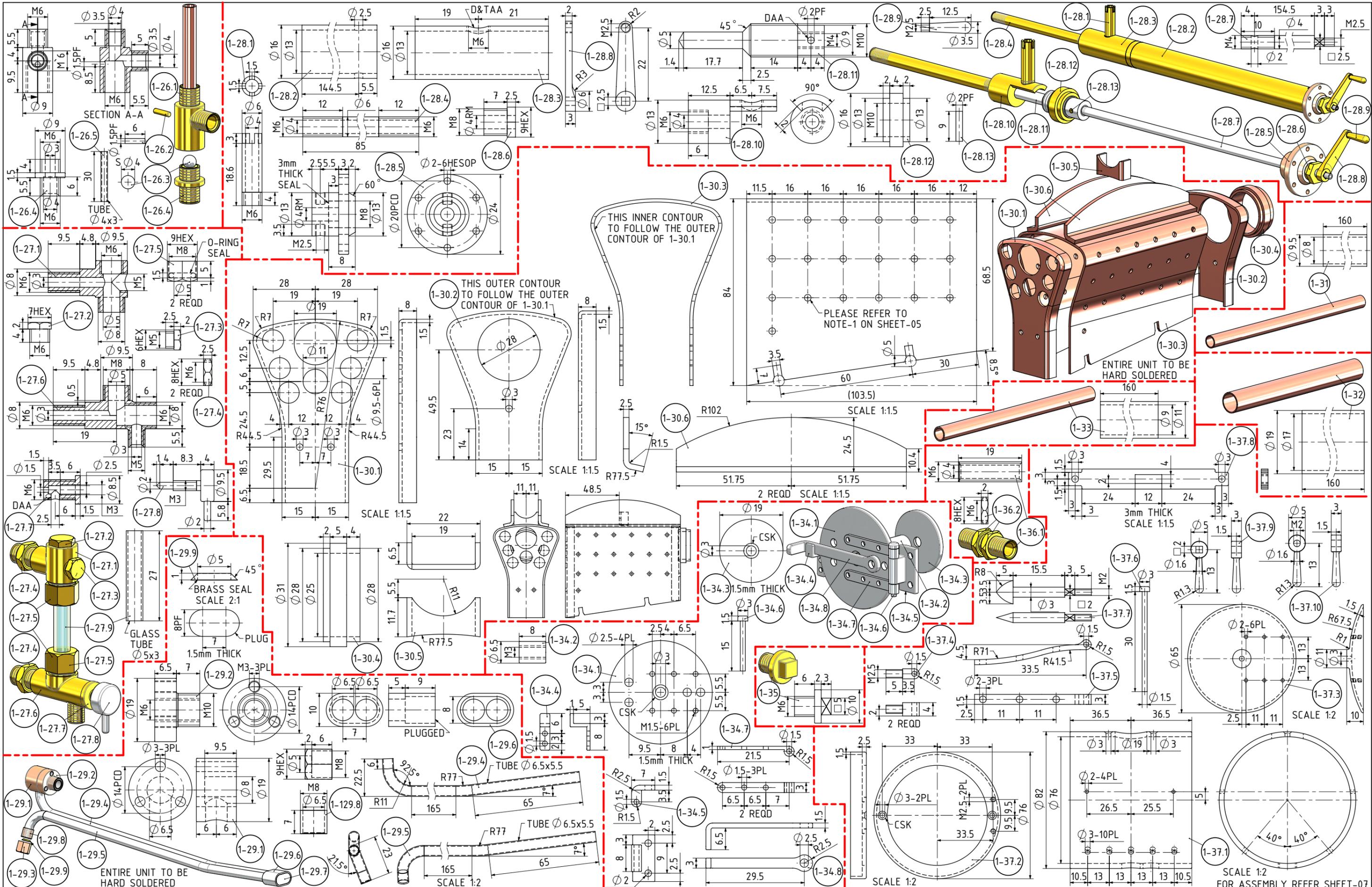
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 2110, NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

PROJECTION
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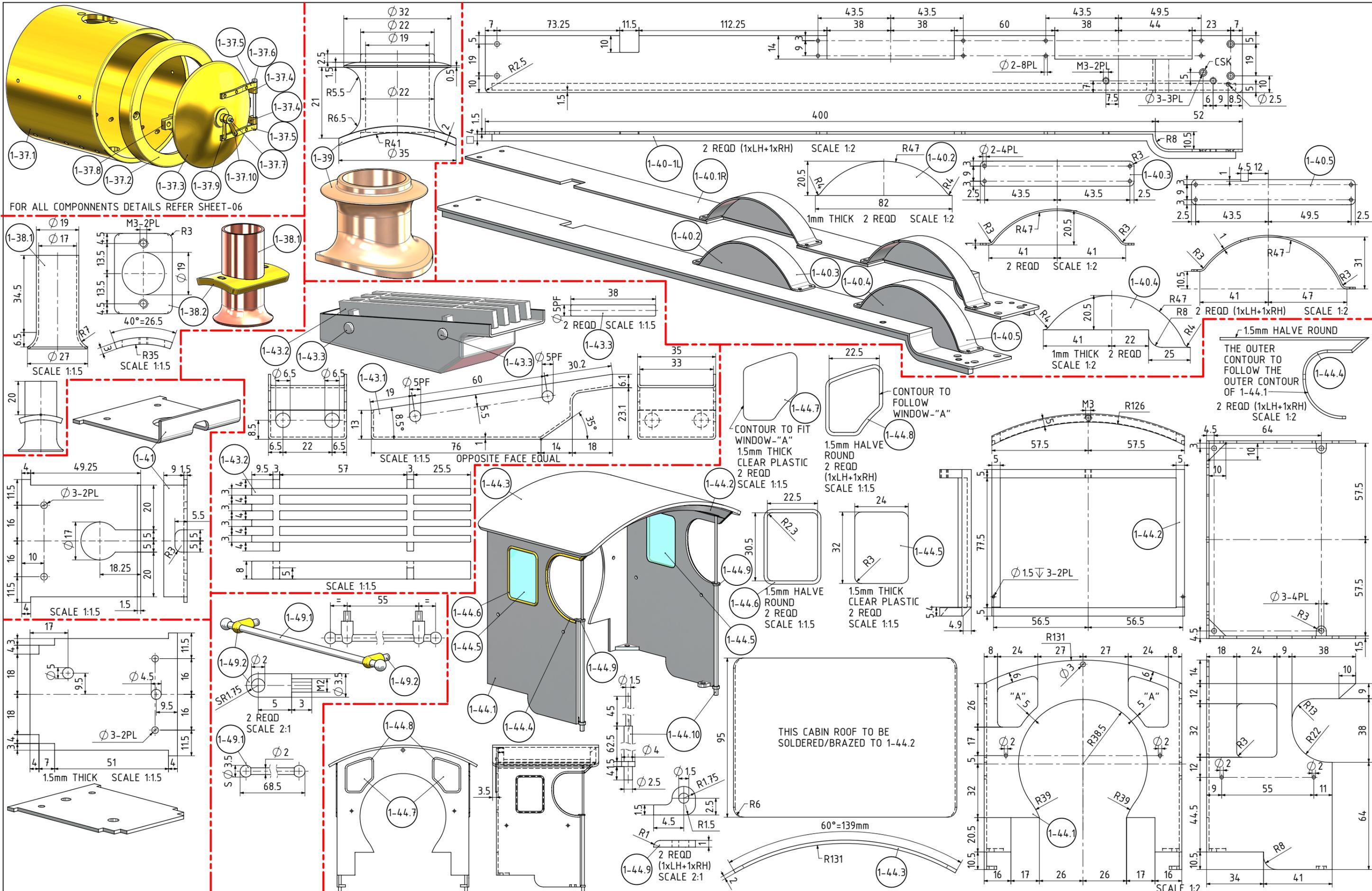
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DRAWING CONTENTS
PARTS AND ASSEMBLIES

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 2110, NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

PROJECTION
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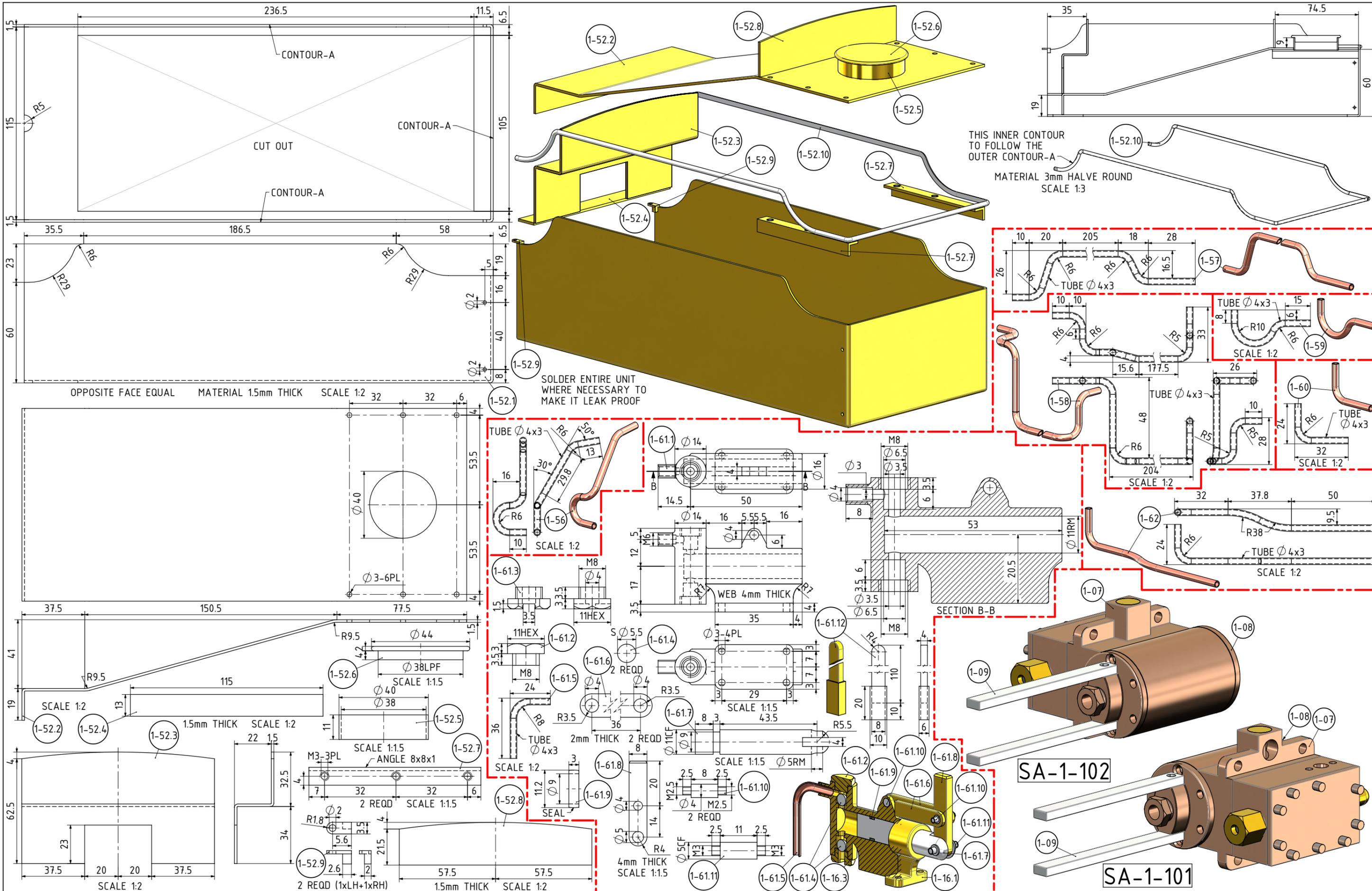
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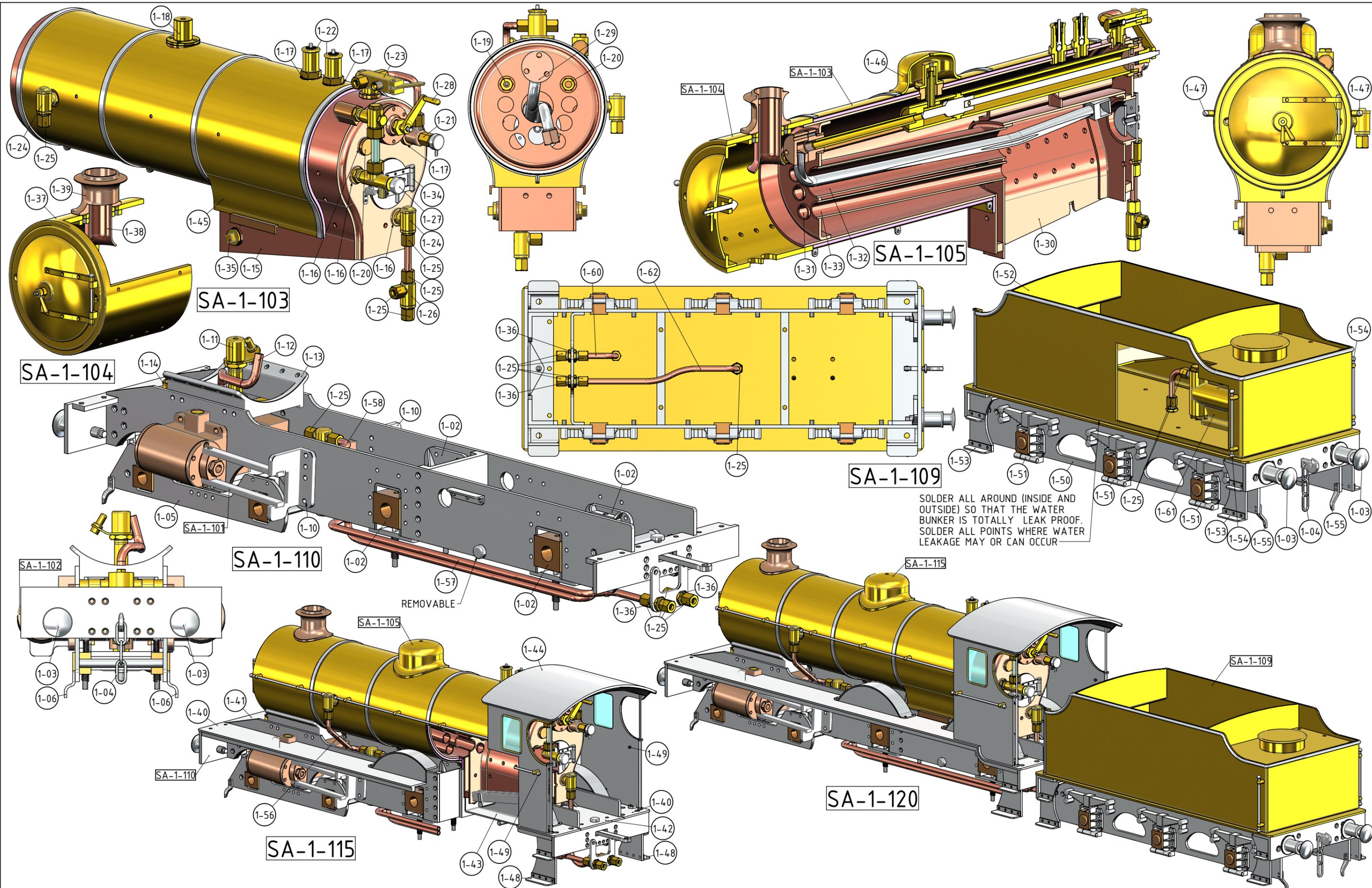
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JDWDS
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 SHEET: 07 OF 11

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TITLE A COAL FIRED 4-4-0 STEAM LOCOMOTIVE CALLED "EAGLE" FOR 2.5"/64mm GAUGE		DRAWING CONTENTS PARTS AND ASSEMBLIES		SHEET: 09 OF 11 A3 No:07B-25-00-SHT-09	



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DRAWING CONTENTS
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