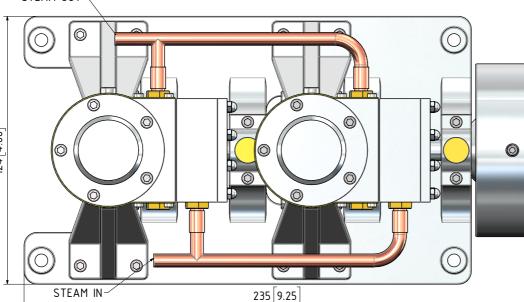


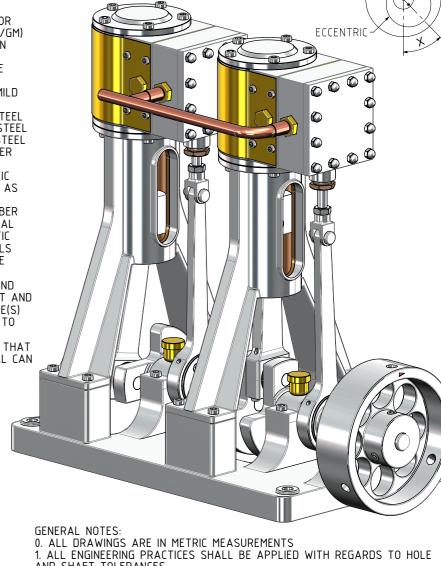
DUE TO THE LACK OF INFORMATION ON THE ORIGINAL DRAWING(S), SUCH AS VIEWS, DIMENSIONS, SECTIONS ETC AND/OR CLARITY OF COMPONENTS, OMITTED PARTS/COMPONENTS, SOME OF THE COMPONENTS MIGHT NOT BE AS CONSTRUCTED ORIGINALLY OR AS THE ORIGINAL DESIGNER INTENDED



OTHER ABBREVIATIONS AS = AS SHOWNDP = DEEP DAA= DRILL AFTER ASSEMBLY D&TAA= DRILL AND TAP AFTER ASSEMBLY CF = CLOSE FIT (SIZE FOR SIZE) PF = PRESS FIT PFAA= PRESS FIT AFTER **ASSEMBLY** PCD = PITCH CIRCLE DIAMETER RM = REAMHEX = HEXACON, 6SIDED CP = COMPRESSED KNL = KNURLED CSK = COUNTERSINK PL = PLACES DWL= DOWEL SPF= SPOTFACE (T)HESOP=(TAPPED)HOLES EQUALLY SPACED ON PCD (T)HESOC=(TAPPED)HOLES EQUALLY SPACED ON CIRCUMFERENCE OD = OUTSIDE DIAMETER ID = INSIDE DIAMETER MAX/MIN = CRITICAL DIMENSION SA-xxx = SUBASSEMBLY-xxx

ABBREVIATIONS: ALU = ALUMINIUM FOR THE SMOOTH RUNNING OF THE ENGINE AND HALU= HARD ALUMINIUM BRS = BRASS BRZ = BRONZE OR GUNMETAL (BRZ/GM) CI = CAST IRON CU = COPPER GRA = GRAPHITE MS = MILDSTEEL/BRIGHT MILD STEEL SS = SILVER STEEL OR STAINLESS STEEL SPS = SPRING STEEL PEEK= POLYETHER ETHER KETONE SYN = SYNTHETIC MATERIAL SUCH AS VETON, NYLON, TEFLON OR RUBBER IN GENERAL SYNTHETIC **MATERIALS** SOULD BE ABLE TO WITHSTAND THE HEAT AND PRESSURE(S) APPLIED TO THFM

nnn/nnn MEANS THAT EITHER MATERIAL CAN BE USED

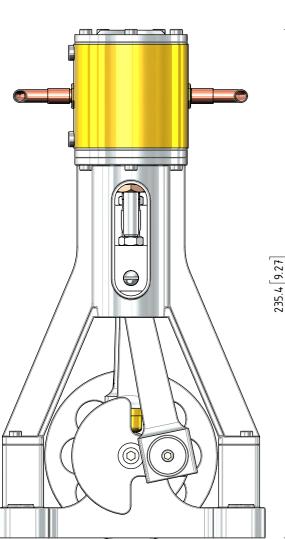


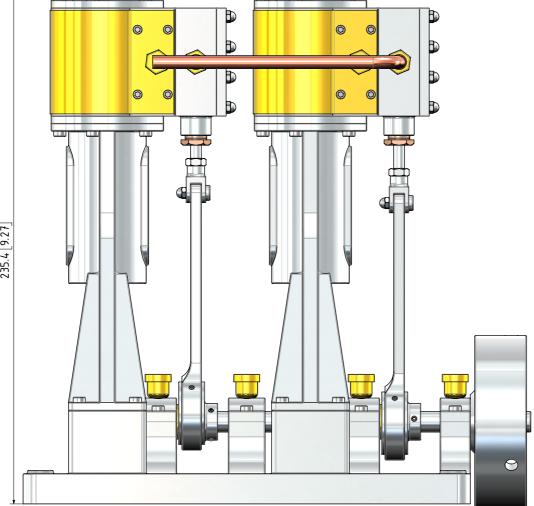
THE OFF SET ANGLE OF THE ECCENTRIC IN RELATION TO

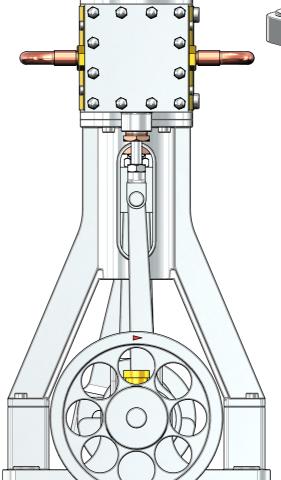
DISC

THE CRANK AXIS TO BE EXPERIMENTALLY DETERMINED

SATISFACTION OF THE BUILDER







AND SHAFT TOLERANCES

2. WHERE SCREWS OR BOLTS ARE USED THE CLEARANCE HOLES SHALL BE APPROXIMATELY 5% TO 8% LARGER THAN THE MATCHING TAPPED HOLE. 3. PREFERABLY ALL TAPPED HOLES AND MATCHING SCREWS AND/OR BOLTS TO BE METRIC FINE (MF)

4. MATERIALS SPECIFIED ON THE DRAWINGS ARE INDICATIVE ONLY. THE BUILDER CAN MAKE HIS/HER OWN MATERIAL CHOICE.

5. ALL CONNECTIONS/JOINTS WHICH HAVE STEAM PRESSURE APPLIED TO IT SHALL BE SILVER/HARD SOLDERED

6. COMPRESSION SPRINGS ARE DRAWN IN COMPRESSED STATE (CP) UNCOMPRESSED STATE IS APPROX 40% TO 60% LONGER THEN COMPRESSED

7. WHERE PREFERRED SCREW OR RIVETED CONNECTIONS CAN BE OMITTED AND PARTS CAN BE BONDED TOGETHER BY USING EITHER HIGH STRENGTH GLUE, EPOXY RESIN, OR SOLDER.

8. PARTS WHICH ARE DIRECTLY EXPOSED TO STEAM AND/OR WATER SHOULD BE CONSTRUCTED USING NON-FERROUS OR NON CORROSIVE MATERIAL SUCH AS BRASS, BRONZE, GUNMETAL, STAINLESS STEEL, COPPER OR MONEL

9. THE ORDER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED AND THE MODEL IS ASSEMBLED IS ENTIRELY LEFT TO THE BUILDER/MODEL MAKER 10. A COLOUR SCHEME FOR THIS PROJECT IS ENTIRELY LEFT UP TO THE MODEL

11. THE MANNER IN WHICH THE PARTS/COMPONENTS ARE MANUFACTURED IS ENTIRELY LEFT UP TO THE BUILDER.

12. USE LOCTITE, ON SCREW OR PRESS FIT CONNECTIONS OR SURFACES, WERE DEEMED NECESSARY TO PREVENT PARTS FROM LOOSENING.

13. WASHERS AND/OR SPRING WASHERS SHALL BE USED WHERE DEEMED

NECESSARY 14. REMOVE ALL SHARP EDGES

XX. ERRORS AND/OR OMISSIONS MAY OCCUR IN THE DRAWINGS, DO NOT HESITATE TO CONTACT ME SO THAT THE ERRORS/OMISSIONS CAN BE RECTIFIED

NOTES: THE ORIGINAL DRAWING WAS GIVEN TO ME. NO TITLE, AUTHOR(S) OR DATE WAS PRINTED ON THE ORIGINAL DRAWING. THE ONLY INFORMATION: "TINY POWER 10-SERIES STEAM ENGINES". THE ENGINE SHOWN ON THESE DRAWINGS IS 1.5 TIMES LARGER THAN THE ORIGINAL

2 CYLINDER VERTICAL, NON REVERSABLE, GENERAL ARRANGEMENT, ISOMETR STEAM ENGINE. (BORE=30mmxSTROKE=34mm) VIEW, NOTES, BILL OF MATERIALS

GENERAL ARRANGEMENT, ISOMETRIC

PROJECT No 09C-62-00

JDW DRAUGHTING SERVICES
J.A.M. DE WAAL. 12 BRIGHTWELL STREET PAPAKURA
2110. NEW ZEALAND. PHONE: 0064 09 2988815. MOB: 0211791000 E-MAIL: dewaal@xtra.co.nz.

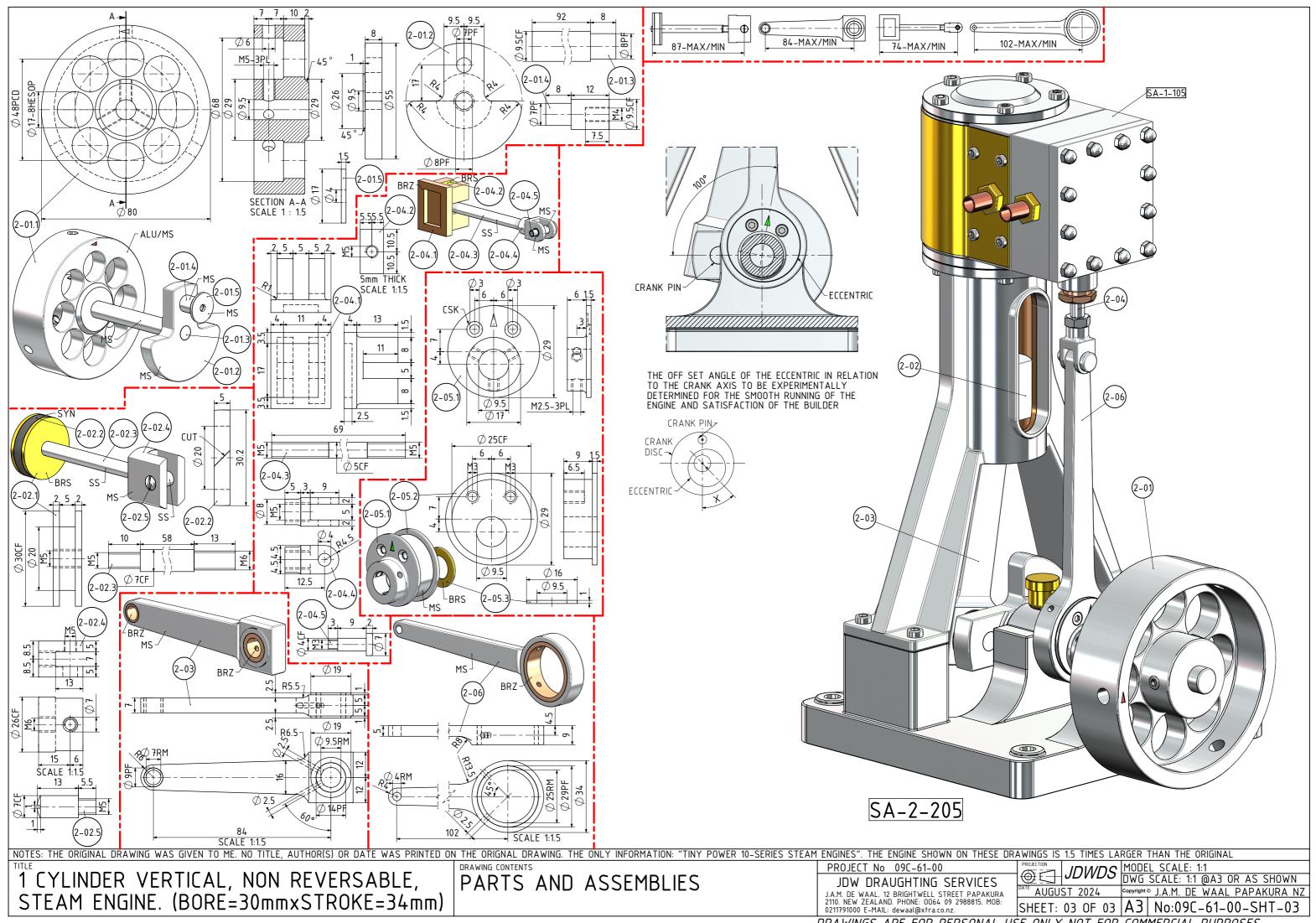
MODEL SCALE: 1:1 Copyright S J.A.M. DE WAAL PAPAKURA NZ SHEET: 01 OF 03 A3 No:09C-62-00-SHT-01

DRAWINGS ARE FOR PERSONAL USE ONLY NOT FOR COMMERCIAL PURPOSES

ADDITIONAL NOTES ABOUT THESE DRAWINDS:

1) MATERIALS HAVE BEEN SPECIFIED ON THESE DRAWINGS.HOWEVER THE BUILDER CAN CHOOSE ITS OWN PREFERRED MATERIAL FOR THE PARTS/COMPONENTS. THE FOLLOWING COLOUR
PARTS: YELLOW-BRASS, LIGHT GREY-ALUMINIUM OR MILD STEEL, REDDISH BROWN-COPPER, DARK BROWN-BRONZE OR GUN METAL, WHITISH-SILVER STEEL OR STAINLESS STEEL

2) FASTENERS SUCH AS BOLTS, SCREWS, RIVETS, NUTS AND WASHERS HAVE BEEN SHOWN ON THESE DRAWINGS. THE BUILDER TO CHOOSE ITS OWN PREFERRED TYPE OF FASTENERS (1-03.4) ф OPPOSITE/ FACE EQUAL ~CRANKSHAFT € 00 . ₩ Ф FOR ALL DIMENSION
DETAILS REFER TO 1-02.1
0.5mm THICK SCALE 1:1.5 Ø 9.5RM 23.7 SECTION C-C SCALE 1: 1.5 SECTION B-B SCALE 1 : 1.5 -03.2 (1-03.1 Ø 4 **▼** 10-4PI R26 17mm DEEP 1-03.7 Ø 44PCD Ø 34PF ▼ 8-5THESOP 1-03.6 (1-03.9 53.5 53.5 (1-03.1 OPPOSITE FACE EQUAL LL HIDDEN LINES REMOVED FOR CLARITY , 1-03.10 SCALE 4.5 1-04 Ø30PF TAKE OVER , 1-03.3 ALL HOLES FROM 1-02.1 , 1-03.5 Ø 26RM Ø 52 Ø 44PCD Ø4-5HESOP -TAKE OVER (1-02) ALL HOLES 20 FROM 1-02.3 (1-03.2) \emptyset 3¦ (1-03.1 SCALE 1:1.5 SCALE 1:1.5 53.5 (1-03.6 (1-03.3) -ALU/MS/CI \emptyset 4-5HESOP SCALE 1:2 (1-02.2) \emptyset 52 36 SCALE 1:1.5 ı-02.2 Ø 4-5HE\$QP 1-04. SCALE 1:5 17.5 1-04. SOLDER SECTION G-G SCALE 1 : 1.5 18 18 ' ALU/MS/CI LALY/MS/CI Ø 10LP# M8 09C-61-00 1 CYLINDER VERTICAL, NON REVERSABLE, STEAM ENGINE. (BORE=30mmxSTROKE=34mm) PARTS AND ASSEMBLIES, NOTES. JDW DRAUGHTING SERVICES
J.A.M. DE WAAL. 12 BRIGHTWELL STREET PAPAKURA
2110. NEW ZEALAND. PHONE: 0064 09 2988815. MOB:
0211791000 E-MAIL: dewaal@xtra.co.nz. pyright S.A.M. DE WAAL PAPAKURA NZ SHEET: 02 OF 03 A3 No:09C-61-00-SHT-02 DRAWINGS ARE FOR PERSONAL USE ONLY NOT FOR COMMERCIAL PURPOSES



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